



Recommendations Regarding Paint Film Thickness

Durability of paint finishes is reliant on several critical factors including proper film build. Under application or over application can contribute to durability issues such as chipping, peeling as well as cracking. Each layer has a specific recommendation of film thickness specified in Technical Data Sheets.

OEM film thickness average between 3.5 to 6.5 mils. Measurements in excess of that range, most likely, is the result of the vehicle having been repainted as part of a repair. Film builds of 12 mils or more, (not including polyester fillers) must be stripped prior to any repair.

Axalta Coating Systems offers products with approved and specified repair processes that are together designed specifically for automotive refinishing. It is critical to the quality of the repair to use the recommended products following the approved processes outlined in Axalta's Technical Data Sheets.

Please visit the Axalta Coating Systems website for full details regarding warranted systems and their related procedures. In the event there are additional questions or additional information needs, please do not hesitate to contact your local Axalta Coatings Systems representative or call us at +1-855-6-AXALTA (1-855-629-2582).